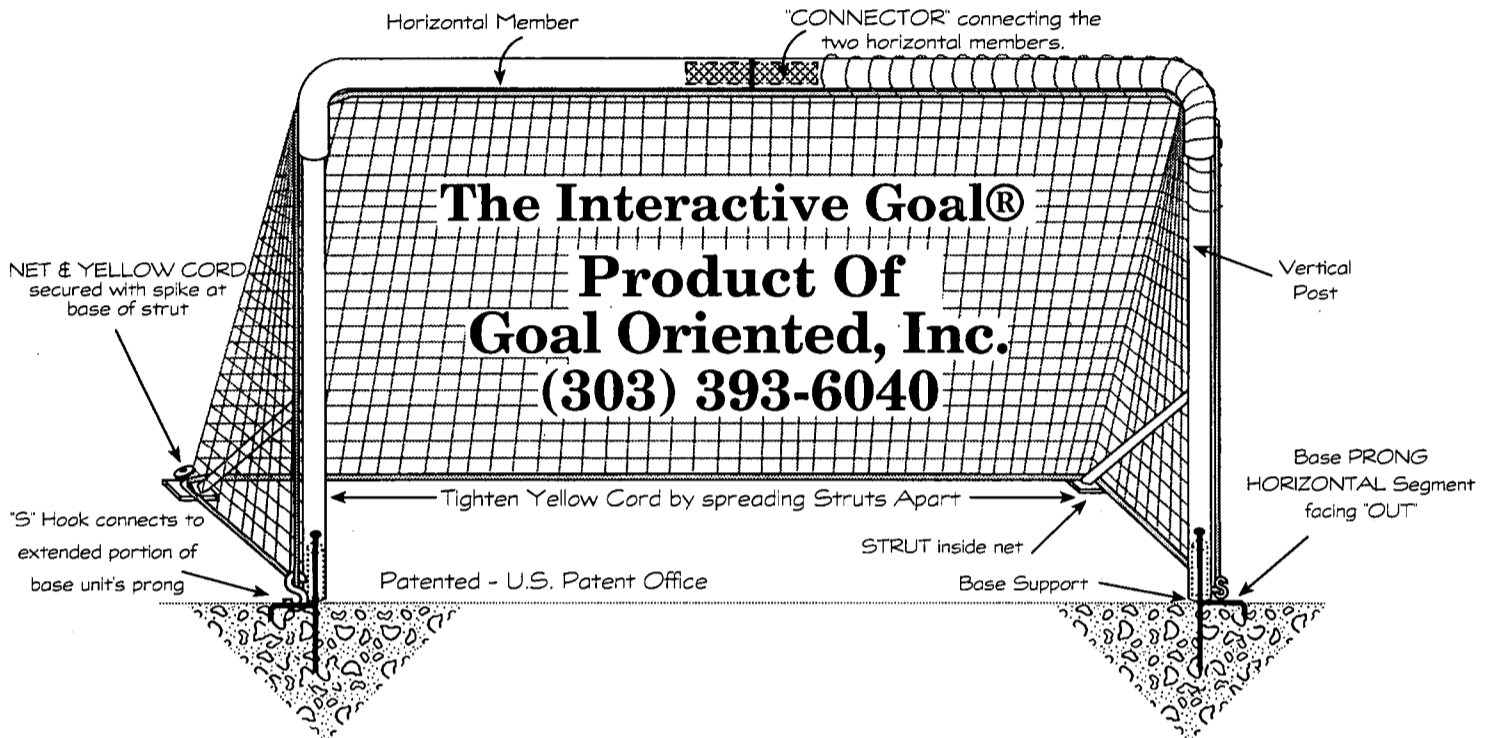


# Goal Oriented, Inc.

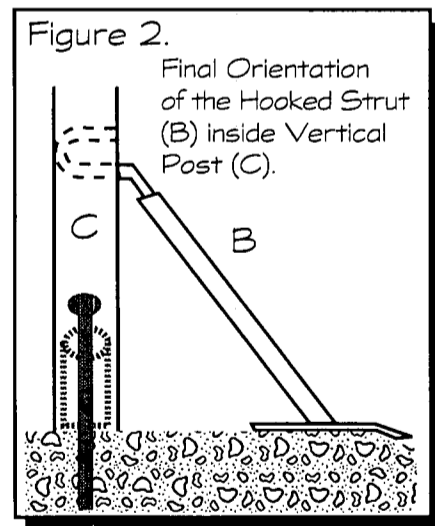
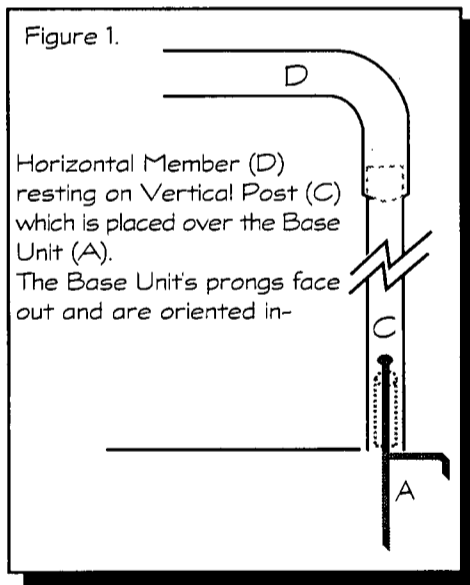
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WASHABLE NET - Soak 10 minutes in detergent water, rinse, hang to dry - DO NOT MACHINE DRY.



**WARNING:** This goal is intended to serve only as a soccer-ball receiving and rebounding goal/target. As with all soccer goals, avoid play-action physical contact with this goal and with its components, such contact can cause injury. Continuous adult supervision is necessary when handling and/or using this goal and/or its components. This goal includes parts which pose a danger if handled improperly or in a manner that is inconsistent with their intended use.

The INTERACTIVE GOAL® is designed to withstand years of use as a durable soccer training tool as well as a "short-field" or "small sided" soccer goal. NOTE: THIS GOAL SET CONSISTS OF SEVERAL SHARP OBJECTS, A CORD, A NET, etc. ADULT SUPERVISION IS REQUIRED WHEN HANDLING OR USING THIS DEVICE and/or THE COMPONENTS OF THE GOAL!

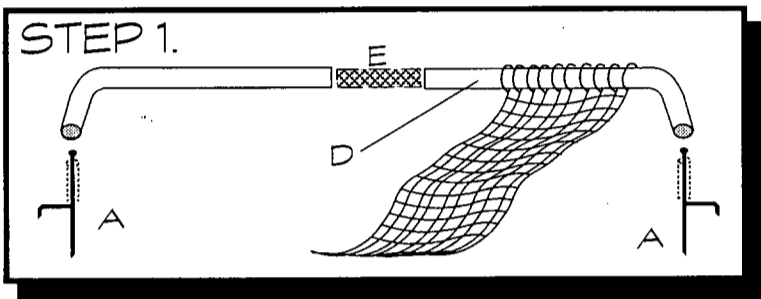
SEE WARNING ON REVERSE

Each Interactive Goal® consists of the following parts:

- (A) 2 each BASE SUPPORT - 3" long tube with two prongs.
- (B) 2 each HOOKED STRUT - 2ft. long. Hook at one end; base plate with 1/2" hole (for spike) at other end.
- (C) 2 each VERTICAL POST - 43" long tube. NOTE the 1/2" hole about 18" from the bottom of the tube.
- (D) 2 each HORIZONTAL MEMBER - CURVED at one end, about 4 feet long.
- (E) 1 each HORIZONTAL CONNECTOR TUBE - about 14" long.
- (F) 1 each NET - rectangular, note two attached "S" hooks, one on either side.
- (G) 2 each SPIKES - 8" long. Black disc washer at top.

### Assembly Instructions

The NET is designed to wrap around the HORIZONTALS, and part way down the VERTICALS. Except for occasional washing, leave the net attached to a Horizontal, even when storing the goal. The "TOP" of the net constitutes a long "Sleeve" defined at each end by a "loop" of the red-stitched net border. To attach the net, locate one end of the sleeve, insert the straight end of the horizontal into the sleeve. Thread (draw) the net sleeve onto the horizontal until you reach the other end of the sleeve. The sleeve is 10 ft. long.



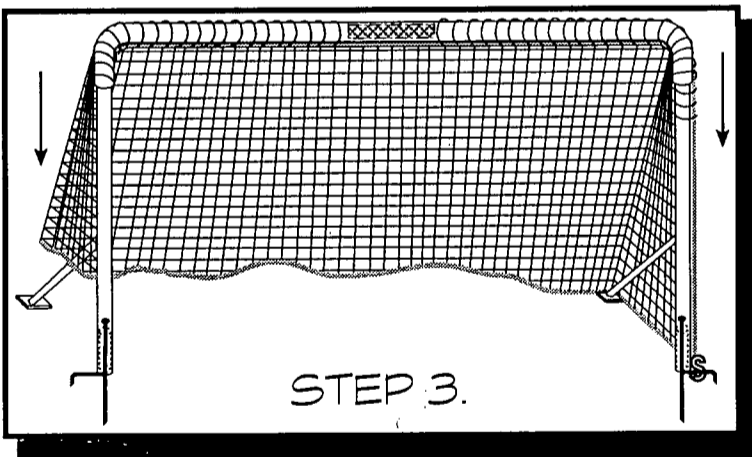
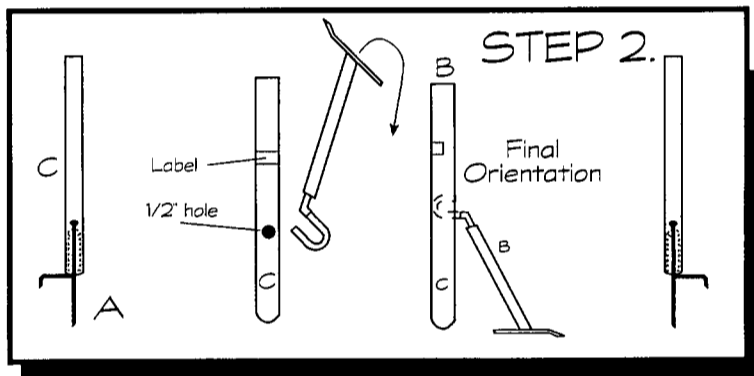
With net attached to Horizontal (D), spread components out where you intend to assemble goal (Store goal with net attached).

Connect the two straight ends of the Horizontals with Connector Tube (E). Temporarily keep assembly on the ground.

Insert Bases (A) in the ground, one at each curved end of the horizontal. The horizontal assembly defines the goal's width & placement of the bases. Orient the base prongs In Line with the goal's span.

Fix a Vertical Post (C) onto each of the bases. The 1/2 inch hole in the vertical post will point to the BACK of the goal. The label on the vertical will be ABOVE the hole.

While holding the Hooked Strut (B) upside down (hook down, base plate up), and up against the vertical post, place strut's hook inside the vertical leg's 1/2 inch hole. Lower the strut base plate to the ground as the hook rotates inside the vertical tube. Repeat these steps for second vertical post and strut.



Raise the horizontal connected members, place the curved ends onto the vertical posts.

Spread the net the entire width of the goal and part way down each vertical post.

Pull a segment (about 10 inches) of net sleeve down each vertical post, first one side then the other. Attach a "S" hook resting near the bottom of each upright, to the extended portion of the Base prong. First one, then the other.

With "S" hooks attached to the respective bases, the struts should be situated "inside" the goal.

Create the "back net corners" by inserting a spike down through a net square adjacent the yellow cord then through the hole on the center of the strut's base plate. Yellow cord runs around "OUTSIDE" the spike.

Tighten the net & cord by spreading the struts apart. Drive or push the spikes down so the black washer is firm against the strut base plate & the base plate is firm against the ground. (A hammer may be necessary.)

Reverse this process when disassembling the goal unit. STORE GOAL WITH NET ATTACHED.

NOTE: The yellow cord may loosen, especially at first. To tighten the cord, pull up one or both spikes anchoring the struts. Spread the struts outward, thereby tightening the cord and the net. Replant the spikes

